

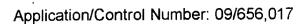
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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
09/656,017	09/07/2000	Louis F Aprigliano	82627	2288		
7590	07/30/2002					
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Naval Surface Warfare Center Carderock Division			LIN, KUANG Y			
9500 MacArthur Boulevard West Bethesda, MD 20817-5700			ART UNIT	PAPER NUMBER		
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			DATE MAILED: 07/30/2002			

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary    Examiner				
Examiner		Application No.	Applicant(s)	Sy
Name	P	09/656,017	APRIGLIANO ET AL.	
The MAILING DATE of this communication appears on the cover sheet with the correspondence address or Period for Repty  A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  Extension of time may be available under the provisions of 3 CPR 1.13(i). In no went, however, may a neply be limity filed after \$1.00 (b) (MONTHS from the mailing date of this communication.  It is provided to the provision of the provision of 3 CPR 1.13(ii). In no went, however, may a neply be limity filed after \$1.00 (b) (MONTHS from the mailing date of the communication.  If the period is reply is specified some, the mailing date of the communication to become ASANICONED (32 U.S.C. § 133).  If the period is reply is specified some, the mailing date of the communication to second ASANICONED (32 U.S.C. § 133).  Responsive to communication(s) filed on 11 July 2002.  20 (a) This action is FINAL.  20 (b) This action is finAL.  20 (b) This action is price this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under £x parte Queyle, 1935 C.D. 11, 453 O.G. 213.  Disposition of Claims  4) Claim(s) 1-3 and 5-9 is/are pending in the application.  4a) Of the above claim(s) is/are withdrawn from consideration.  5) Claim(s) is/are allowed.  6) Claim(s) is/are solipected to.  7) Claim(s) is/are objected to.  8) Claim(s) is/are objected to.  7) Claim(s) is/are objected to by the Examiner.  Application Papers  9) The specification is objected to by the Examiner.  Application Papers  9) The proposed drawing correction filed on is is/are; all accepted or big objected to by the Examiner.  If approved, corrected drawings are required in reply to this Office action.  10 The proposed drawing correction filed on is: all approved big disapproved by the Examiner.  If approved corrected drawings are required in reply to this Office action.  10 Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 1	Office Action Summary	Examiner	Art Unit	
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A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  Extensions of time many be available under the provision of 3 CFR 1.35(g). In no ovent, however, may a reply be timely filed  Extensions of time many be available under the provision of 3 CFR 1.35(g). In no ovent, however, may a reply be timely filed  If the period for reply specified above is less than thirty (30) days, a reply which the statutory private will be part of the period of the communication.  Fallable to reply whithin the set or otherwise plated than the replace of the communication of the period of the communication of the comm		pears on the cover sheet w	ith the correspondence address -	•
2a) ☐ This action is FINAL. 2b ☐ This action is non-final.  3 ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.  Disposition of Claims  4) ☐ Claim(s) 1-3 and 5-9 is/are pending in the application.  4a) Of the above claim(s) is/are withdrawn from consideration.  5) ☐ Claim(s) is/are allowed.  6) ☐ Claim(s) is/are allowed.  7) ☐ Claim(s) are subject to restriction and/or election requirement.  Application Papers  9) ☐ The specification is objected to by the Examiner.  10) ☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  11) ☐ The proposed drawing correction filed on is: a)☐ approved b)☐ disapproved by the Examiner.  If approved, corrected drawings are required in reply to this Office action.  12) ☐ The oath or declaration is objected to by the Examiner.  Priority under 35 U.S.C. §§ 119 and 120  13) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) ☐ All b)☐ Some * ○)☐ None of:  1. ☐ Certified copies of the priority documents have been received in Application No  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.  14) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).  a) ☐ The translation of the foreign language provisional application has been received.  15) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.  Attachment(e) ☐ Interview Summary (PTO-413) Paper No(e)	A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statut - Any reply received by the Office later than three months after the mailin	.136(a). In no event, however, may a look within the statutory minimum of thin will apply and will expire SIX (6) MON the cause the application to become Al	reply be timely filed ty (30) days will be considered timely. ITHS from the mailing date of this communica BANDONED (35 U.S.C.§ 133).	ition.
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1. Claim 9 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

It is suggest to make the following changes to render the meaning definite: In line 4, "; a base metal" shall be changed to — and a base metal —; same line, "an inert cover gas selected" to — selecting an inert cover gas —

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claims 1-3 and 5-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamori et al and further in view of either Combs or Jenkins et al for the same reasons as set forth in the last office action.

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Namely, Nakamori et al substantially show the invention as claimed except that they use the low pressure plasma spraying technique instead of gas spraying technique for atomizing the alloy during coating process. However, Combs and Jenkins et al shows that it is conventional to use the gas spray technique for atomizing the alloy. The gas spraying technique of the Combs and Jenkins et al has an advantage of forming a uniform protective coating on a substrate. In view of the prior art teaching as a whole, to use gas spraying technique for atomizing the alloy in the coating process of Nakamori et al in deemed to be nothing more than a personal preference since Jenkins et al show that it is conventional to use either a low pressure plasma spraying technique or a gas spraying technique for atomizing and depositing an alloy onto a substrate surface for forming a coating. With respect to the claimed feature of use nitrogen to cover the molten alloy, since both Combs and Nakamori etal show to use nitrogen gas for atomizing the same, it would have been obvious to also use the nitrogen gas as a cover gas for preventing the molten alloy from oxidizing.

5. Claims 1-3, and 5-9 are also rejected under 35 U.S.C. 103(a) as being unpatentable over either Combs or Jenkins et al and further in view of either Nakamori et al or Shaw or JP 63-33,594 for the same reasons as set forth in the last office action.

Namely, each of the primary references shows a gas spraying technique to deposit a molten metal onto a substrate to form a protective layer. The gas spraying technique of the primary references has an advantage of forming a uniform protective coating on a substrate. Each of the secondary references

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shows that Ni-Cr alloy displays excellent corrosion resistant property. In view of the prior art teachings as a whole, it would have been obvious to spray the alloy of secondary references in the process of primary references to form a corrosion protective coating on an article which is to used in a corrosive environment. With respect to the claimed feature of using nitrogen to cover the molten alloy, since both Nakamori et al and Combs show to use nitrogen gas for atomizing the molten alloy, it would have been obvious to also use nitrogen gas to cover and thus to prevent the molten alloy to be spray from oxidizing.

6. Applicant's arguments filed July 11, 2002 have been fully considered but they are not persuasive.

Applicants stated that the prior art references failed to explicitly suggest, teach or motivate selection of a cover gas to increase strength of a ductile corrosion-resisting type alloy being cast onto a surface. However, Combs show to use nitrogen gas to spray the molten metal. By using the technique of Combs for atomizing the Ni-Cr alloy of either Nakamori et al, Shaw or JP 63-33,594 and depositing the same on a substrate surface, the grain size of the deposited alloy is smaller than that of an as cast Ni-Cr alloy. Thus, the ductility and the strength of the atomized and deposited Ni-Cr alloy will be higher than that of the conventional as cast Ni-Cr alloy.

7. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kuang Y. Lin whose telephone number is 703-308-2322. The examiner can normally be reached on Monday-Friday, 10:00-6:30,.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas X Dunn can be reached on 703-308-3318. The fax phone numbers for the organization where this application or proceeding is assigned are 703-305-7719 for regular communications and 703-305-3599 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

July 26, 2002

KUANG Y. LIN EXAMINER

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